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**KIT PART NUMBER 4293016**  
**INSTRUCTIONS FOR INSTALLING A VEND DOOR STOP**  
**REINFORCEMENT IN A FOODKING MERCHANDISER**

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

Read these instructions carefully before installing the kit.  
Keep these instructions for part numbers and for future reference.

**This kit contains the following :**

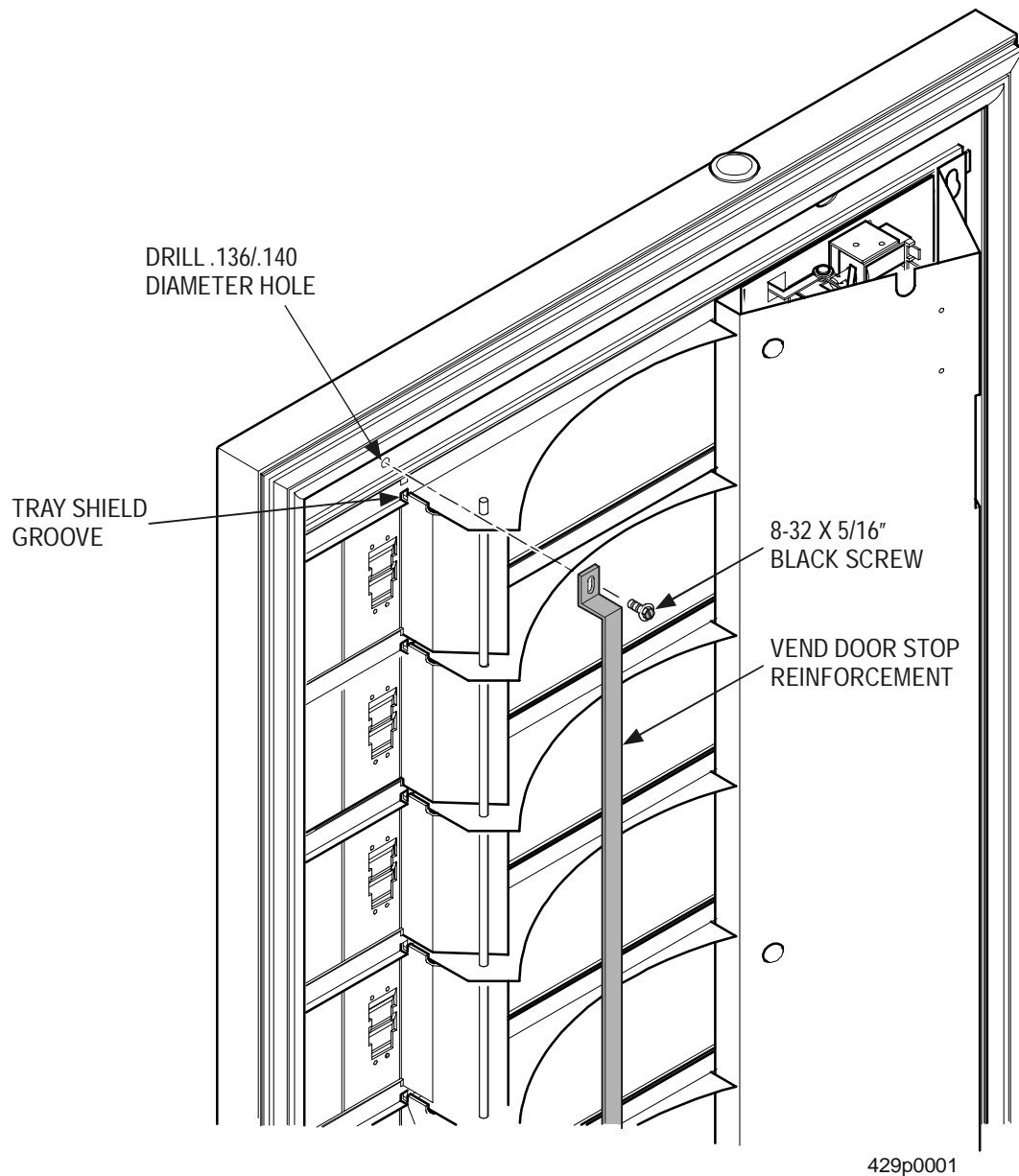
PART NUMBER	DESCRIPTION	QUANTITY
4293014	REINFORCEMENT - STOP, VEND DOOR	1
1451097	SCREW - 8-32 X .31 HEX HD TF - BLK	2

1. From the inside of the inner door, push all the door stop and price holders toward the door hinge.
2. Position the vend door stop reinforcement so that the flange is positioned to the left in the groove of each tray shield, the reinforcement is approximately centered up and down, and that the legs of the reinforcement are against the inside of the inner door, as shown (see figure 1).
3. Using the holes in the vend door stop reinforcement as a guide, drill two holes (0.136 - 0.140 in diameter). Be sure to drill just into the metal - **DO NOT DRILL TOO DEEPLY**.
4. Secure the vend door stop reinforcement with two 8-32 x 5/16 black screws.

**NOTE**

*If the door latch arm hits the vend door when the solenoid is energized, adjust as follows:*

5. Loosen two nuts holding the bracket assembly.
6. Move the bracket assembly to the right, as shown (see figure 2).
7. Tighten the two nuts and recheck. Repeat as needed.



**Figure 1**

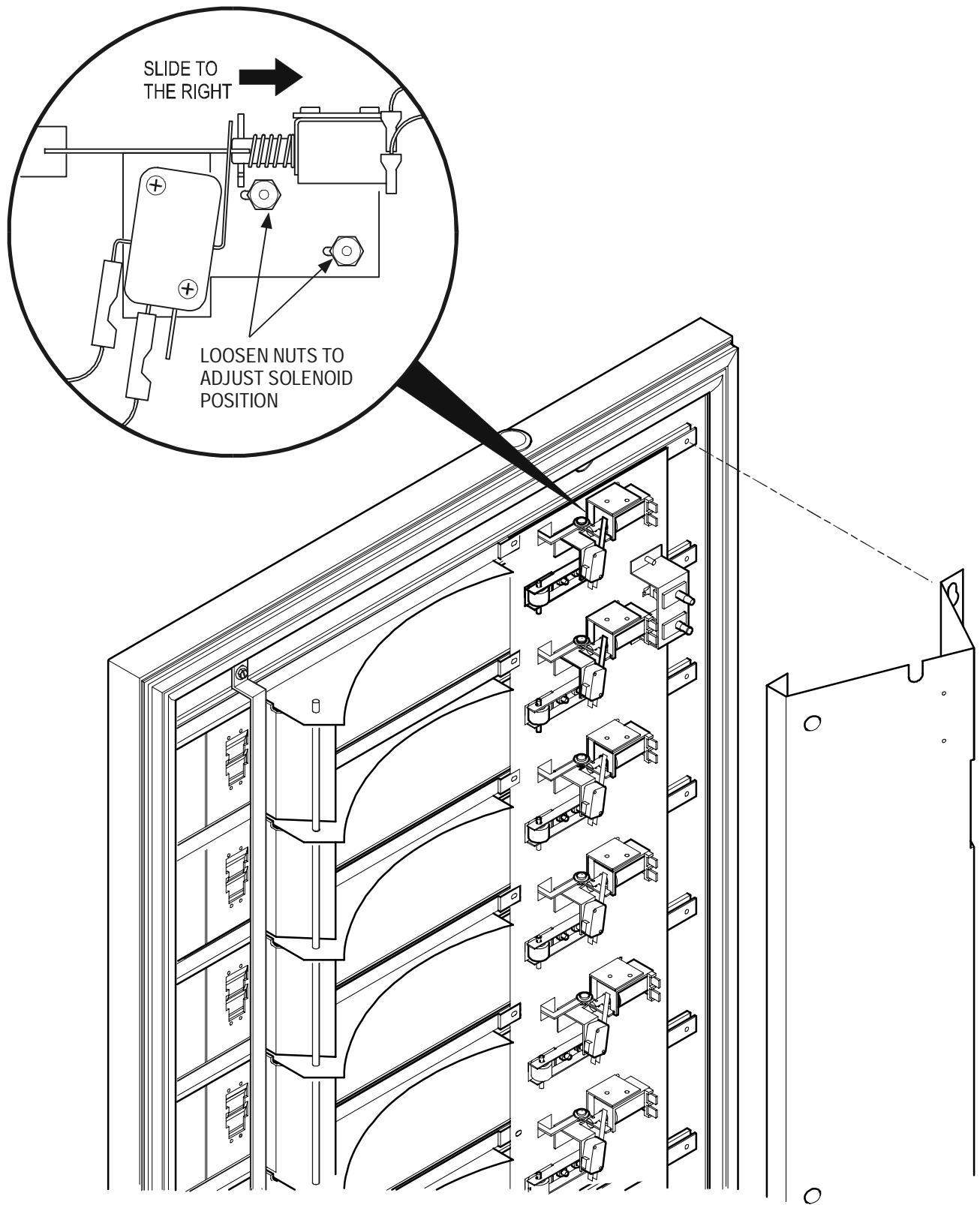


Figure 2